

WHAT IS CLAIMED:

1. An engine component composed of an aluminum alloy containing silicon, comprising:

a plurality of primary-crystal silicon grains located on
5 a slide surface; wherein
the plurality of primary-crystal silicon grains have an
average crystal grain size of no less than about 12 μ m and
no more than about 50 μ m.

10 2. The engine component of claim 1, further comprising
a plurality of eutectic silicon grains disposed between the
plurality of primary-crystal silicon grains, wherein the
plurality of eutectic silicon grains have an average crystal
grain size of no more than about 7.5 μ m.

15

3. The engine component of claim 1, wherein the engine
component is a cylinder block, and the plurality of primary-
crystal silicon grains are exposed on a surface of a cylinder
bore wall of the cylinder block.

20

4. An engine component composed of an aluminum alloy containing silicon, comprising:

a plurality of silicon crystal grains located on a slide surface; wherein

5 the plurality of silicon crystal grains have a grain size distribution having at least two peaks; and

the at least two peaks include a first peak existing in a crystal grain size range of no less than about 1 μm and no more than about 7.5 μm and a second peak existing in a crystal grain size range of no less than about 12 μm and no more than about 50 μm .

10
15
20
5. The engine component of claim 4, wherein, in any arbitrary rectangular region of the slide surface having an approximate area of $800 \mu\text{m} \times 1000 \mu\text{m}$, the number of circular regions having a diameter of about 50 μm and not containing any silicon crystal grains of a crystal grain size of about 0.1 μm or more is equal to or less than five.

6. The engine component of claim 1, wherein the aluminum

alloy contains: no less than about 73.4wt% and no more than about 79.6wt% of aluminum; no less than about 18wt% and no more than about 22wt% of silicon; and no less than about 2.0wt% and no more than about 3.0wt% of copper.

5

7. The engine component of claim 1, wherein the aluminum alloy contains no less than about 50 wtppm and no more than about 200 wtppm of phosphorus and no more than about 0.01wt% of calcium.

10

8. The engine component of claim 1, wherein the slide surface has a Rockwell hardness (HRB) of no less than about 60 and no more than about 80.

15

9. An engine comprising the engine component of claim 1.

20

10. A cylinder block composed of an aluminum alloy containing: no less than about 73.4wt% and no more than about 79.6wt% of aluminum; no less than about 18wt% and no more than about 22wt% of silicon; and no less than about 2.0wt%

and no more than about 3.0wt% of copper, the cylinder block comprising:

a plurality of primary-crystal silicon grains located on a slide surface arranged to come in contact with a piston,
5 and a plurality of eutectic silicon grains disposed between the plurality of primary-crystal silicon grains; wherein the plurality of primary-crystal silicon grains have an average crystal grain size of no less than about 12 μ m and no more than about 50 μ m, and the plurality of eutectic
10 silicon grains have an average crystal grain size of no more than about 7.5 μ m;

the aluminum alloy contains: no less than about 50 wtppm and no more than 200 wtppm of phosphorus; and no more than about 0.01wt% of calcium; and
15 the slide surface has a Rockwell hardness (HRB) of no less than about 60 and no more than about 80.

11. A cylinder block composed of an aluminum alloy containing: no less than about 73.4wt% and no more than about
20 79.6wt% of aluminum; no less than about 18wt% and no more

than about 22wt% of silicon; and no less than about 2.0wt% and no more than about 3.0wt% of copper, the cylinder block comprising:

a plurality of silicon crystal grains located on a slide
5 surface arranged to come in contact with a piston; wherein
the plurality of silicon crystal grains have a grain
size distribution having at least two peaks;
the at least two peaks include a first peak existing in
a crystal grain size range of no less than about 1 μm and no
10 more than about 7.5 μm and a second peak existing in a
crystal grain size range of no less than about 12 μm and no
more than about 50 μm ;
in any arbitrary rectangular region of the slide surface
having an approximate area of $800 \mu\text{m} \times 1000 \mu\text{m}$, the number of
15 circular regions having a diameter of about 50 μm and not
containing any silicon crystal grains of a crystal grain size
of about $0.1 \mu\text{m}$ or more is equal to or less than five;
the aluminum alloy contains: no less than about 50 wtppm
and no more than 200 wtppm of phosphorus; and no more than
20 about 0.01wt% of calcium; and

the slide surface has a Rockwell hardness (HRB) of no less than about 60 and no more than about 80.

12. An engine comprising the cylinder block of claim 10,
5 and a piston having a slide surface whose surface hardness is higher than that of the slide surface of the cylinder block.

13. An automotive vehicle comprising the engine of
claim 9.

10

14. A method for producing a slide component for an engine, comprising:

step (a) of preparing an aluminum alloy containing: no less than about 73.4wt% and no more than about 79.6wt% of aluminum; no less than about 18wt% and no more than about 22wt% of silicon; and no less than about 2.0wt% and no more than about 3.0wt% of copper;

step (b) of cooling a melt of the aluminum alloy in a mold to form a molding;

20 step (c) of subjecting the molding to a heat treatment

at a temperature of no less than about 450°C and no more than about 520°C for a period of no less than about three hours and no more than about five hours, and thereafter liquid-cooling the molding; and

5 step (d) of, after step (c), subjecting the molding to a heat treatment at a temperature of no less than about 180°C and no more than about 220°C for a period of no less than about three hours and no more than about five hours; wherein
step (b) of forming the molding is performed so that an
10 area of a slide surface is cooled at a cooling rate of no less than about 4°C/sec and no more than about 50°C/sec.

15. The method of claim 14, wherein step (b) of forming the molding includes step (b-1) of allowing a plurality of
15 primary-crystal silicon grains to be formed in the area of the slide surface so as to have an average crystal grain size
of no less than about 12 μ m and no more than about 50 μ m;
and step (b-2) of allowing a plurality of eutectic silicon grains to be formed between the plurality of primary-crystal
20 silicon grains so as to have an average crystal grain size of

no more than about 7.5 μ m.